



INTERNAL FRAME
 MADE FROM WELDED
 75mm x 75mm x 3mm
 BOX SECTION

FOOT PLATE WELDED TO
 INTERNAL FRAME
 400mm x 400mm
 HOLES AT 250mm CENTRES
 TO TAKE M20 STUDDING
 BASE CAGE WHICH IS
 CONCRETED INTO THE GROUND

OUTER PANELS
 MADE FROM
 2mm ALUMINIUM
 CURVED IN SECTION